

113

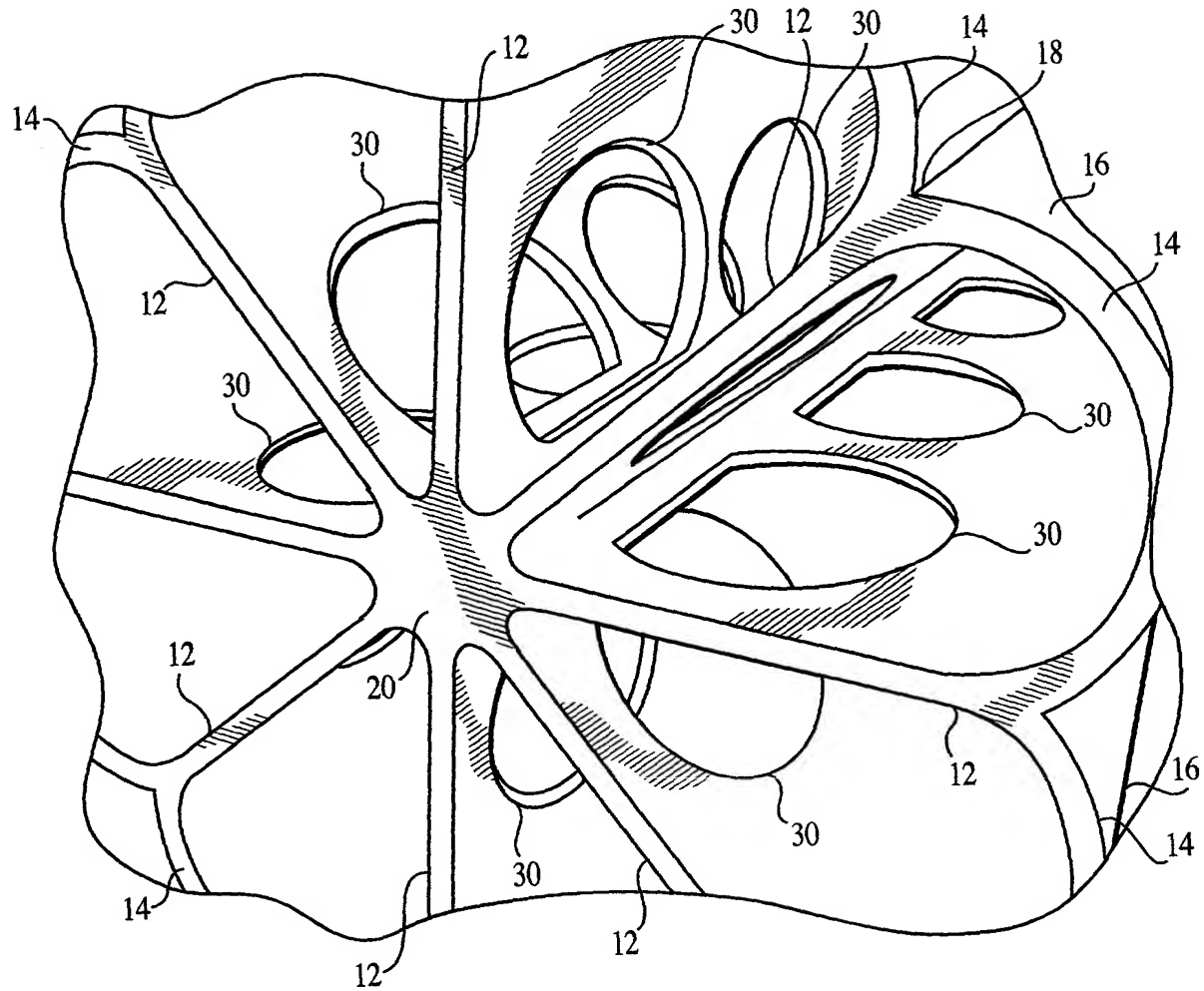
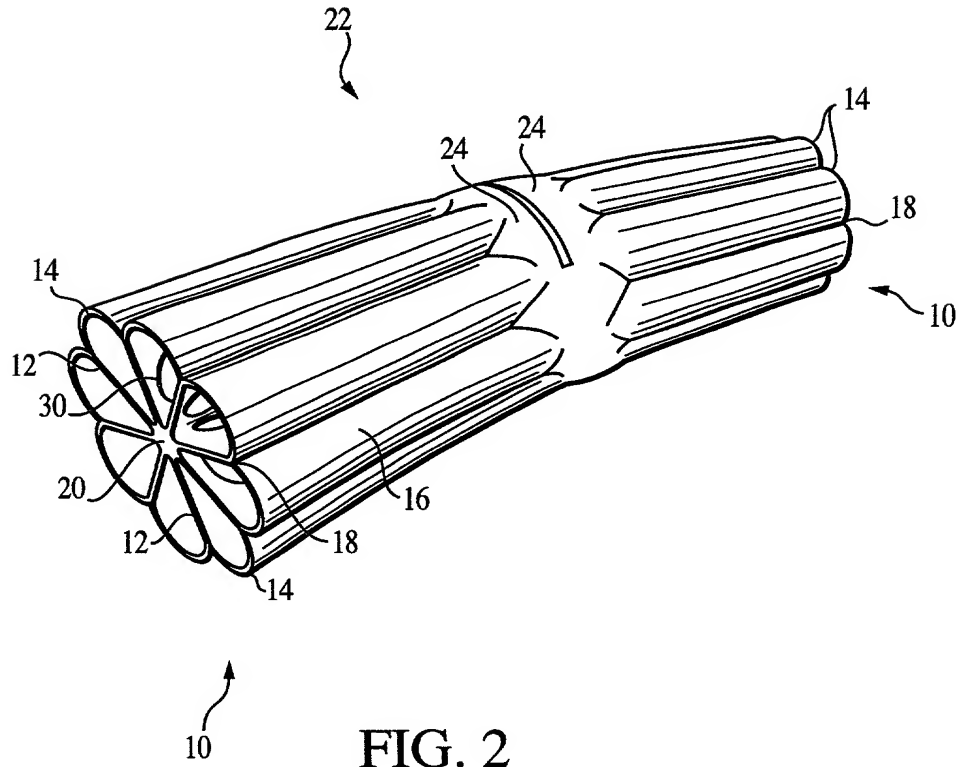


FIG. 1

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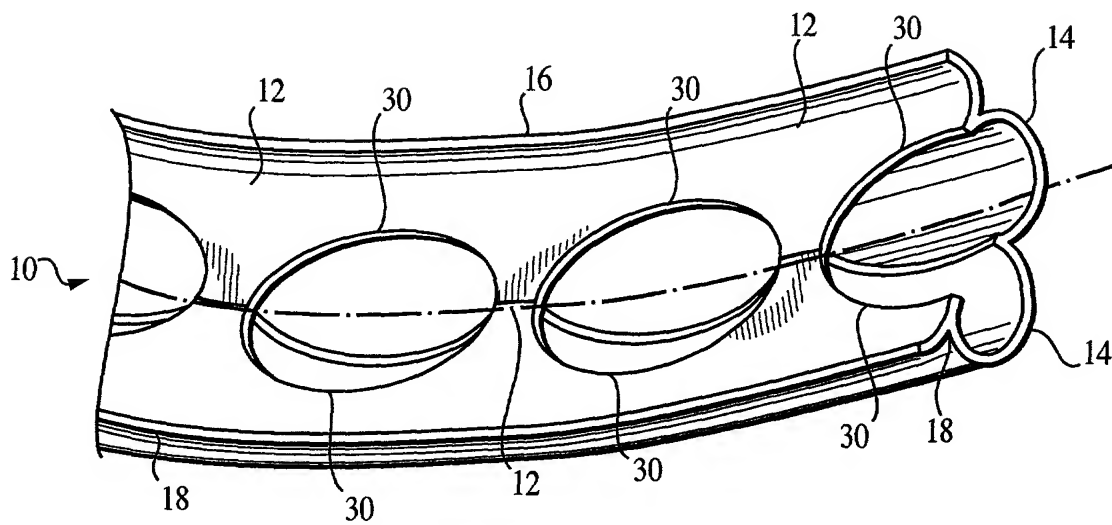


FIG. 3

10021930.060402

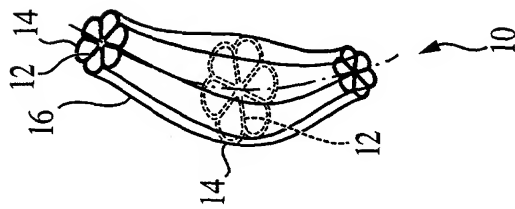


FIG. 4A

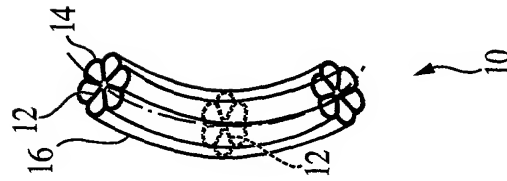


FIG. 4B

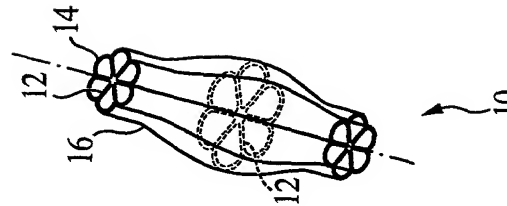


FIG. 4C

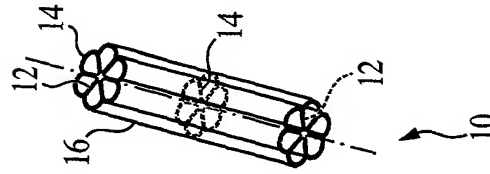


FIG. 4D

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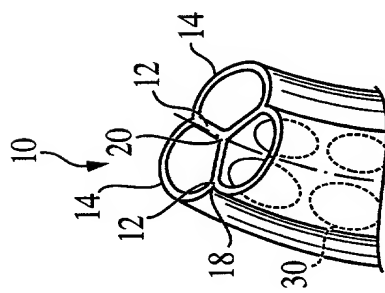


FIG. 5A

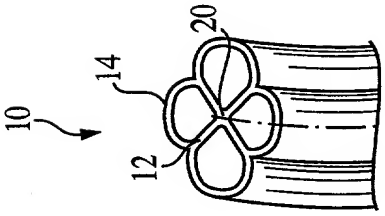


FIG. 5B

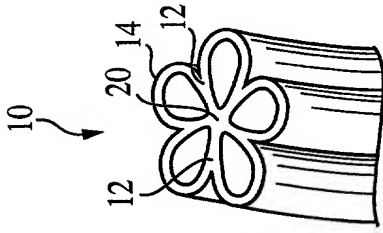


FIG. 5C

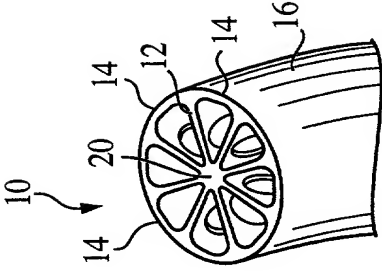


FIG. 5D

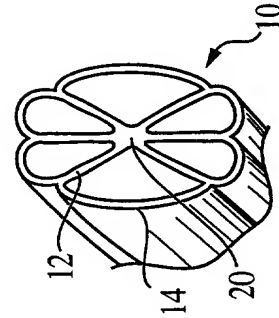


FIG. 6A

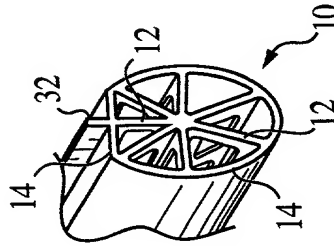


FIG. 6B

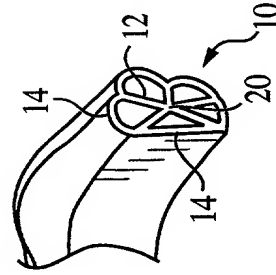


FIG. 6C

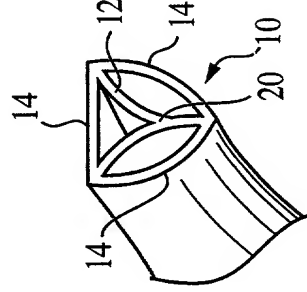


FIG. 6D

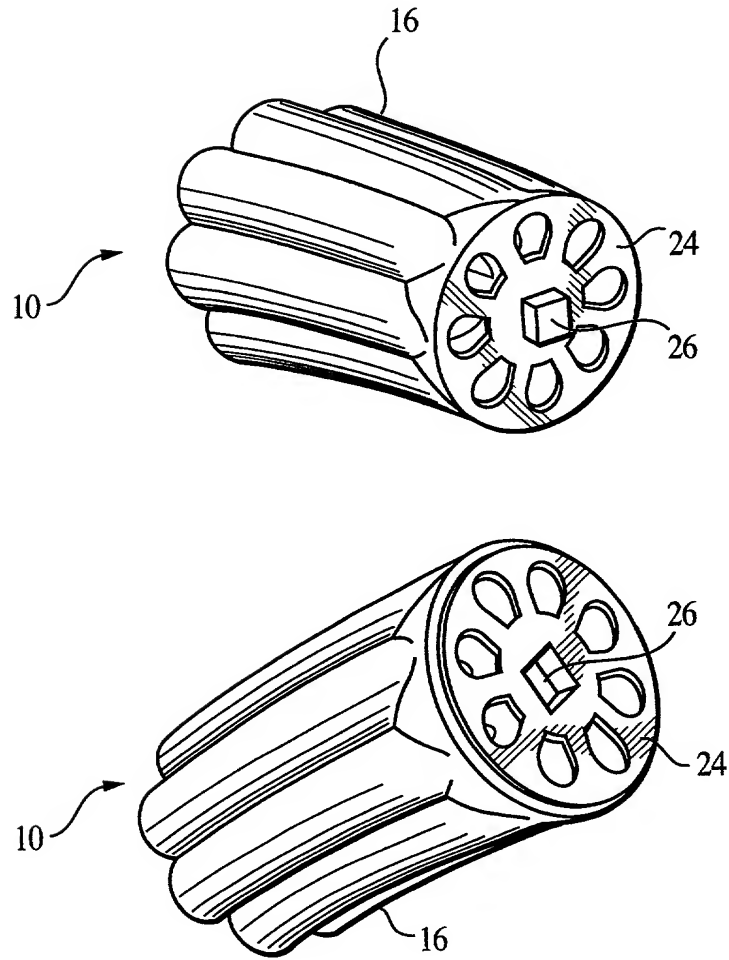
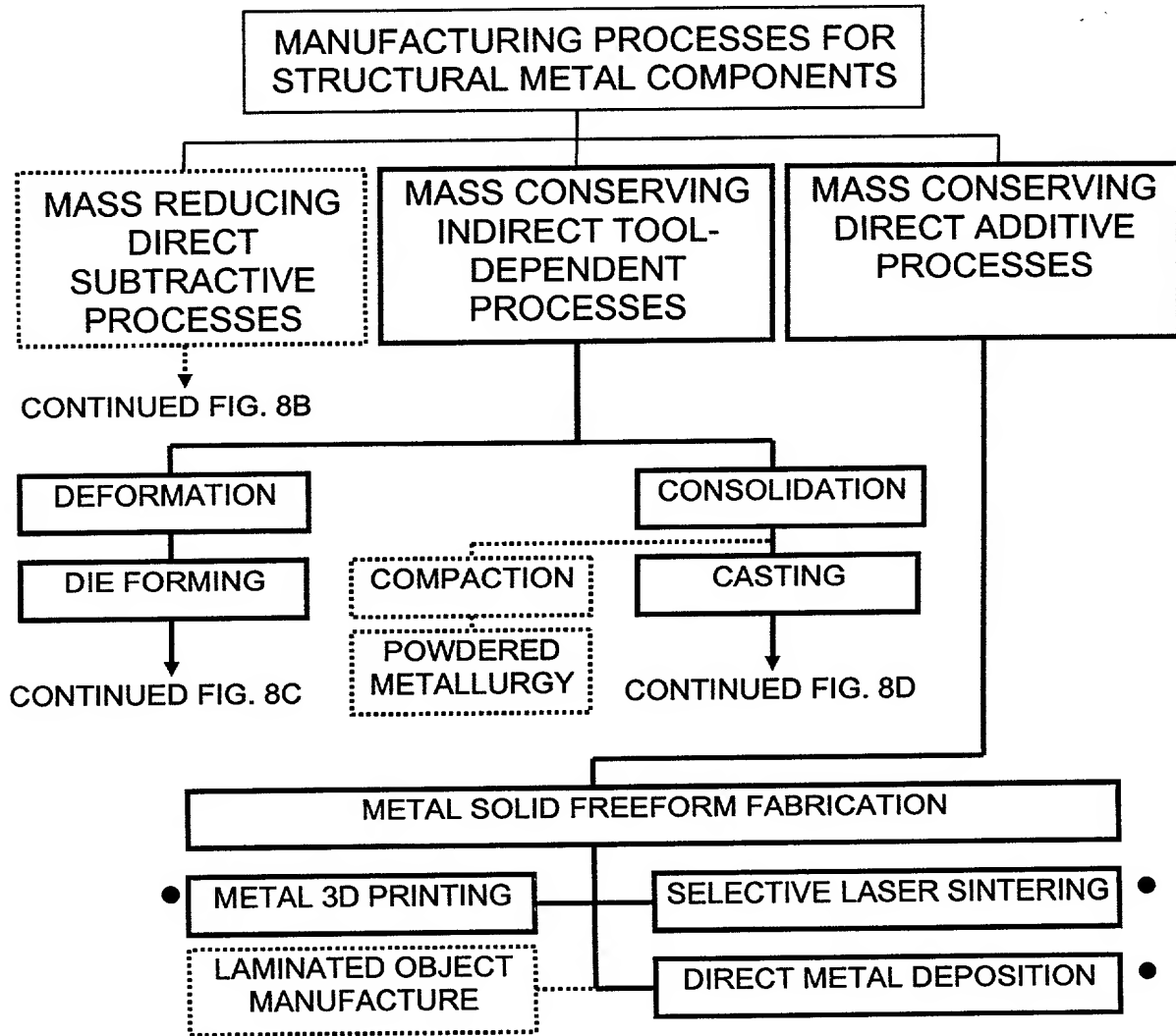


FIG. 7

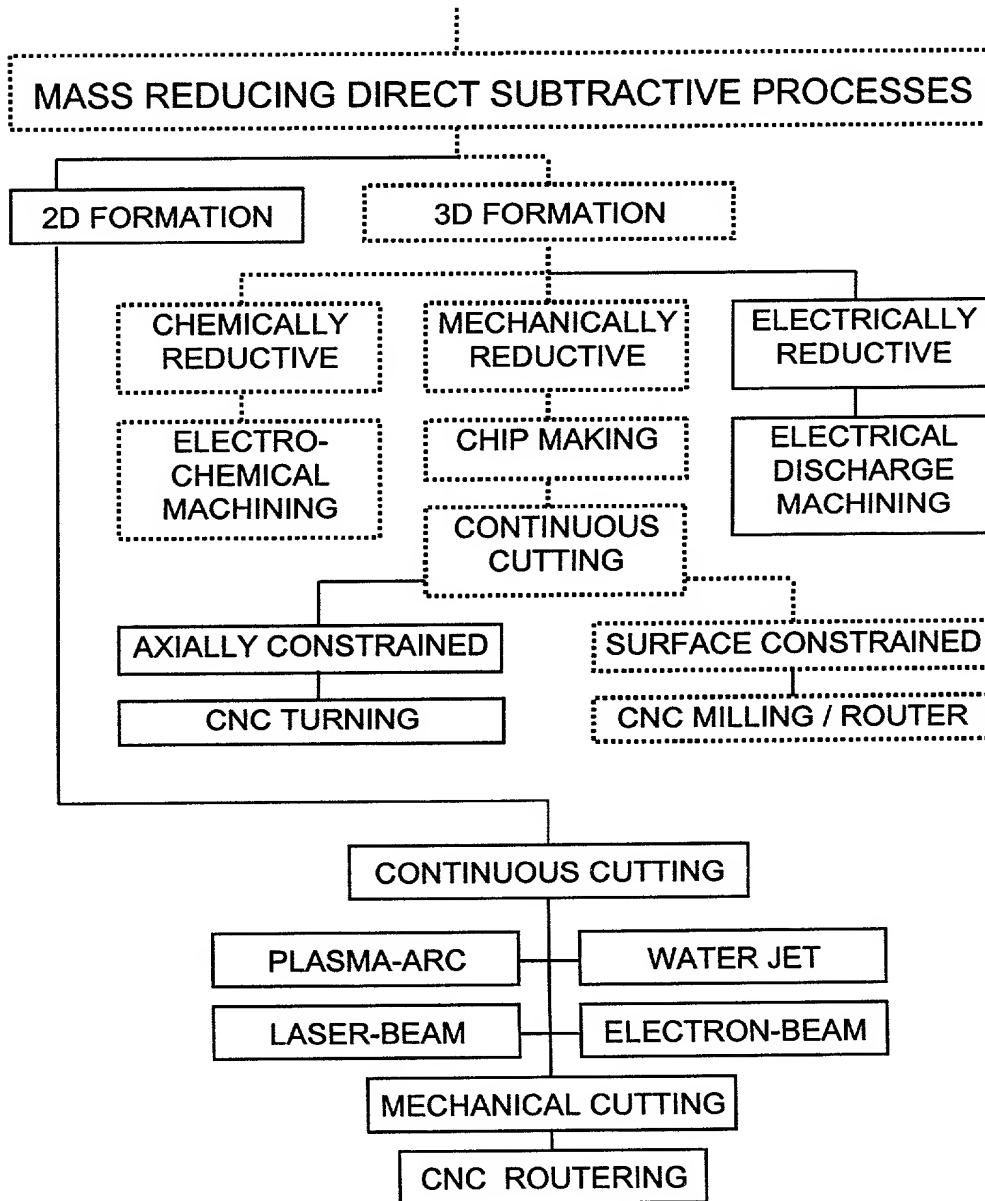
FIG. 8A



LEGEND

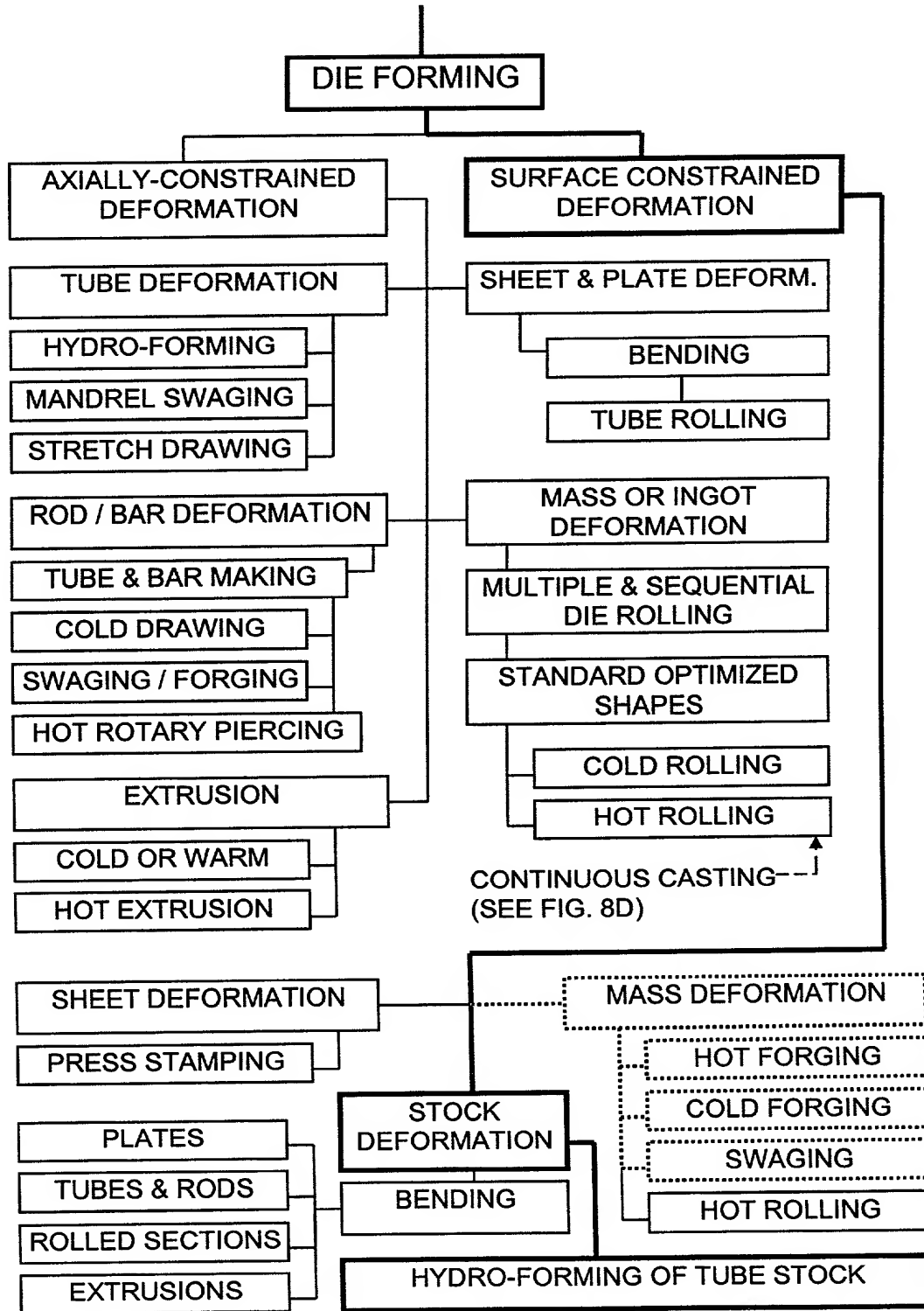
- PROCESS WITH NO CAPACITY TO PRODUCE COMPLEXLY-SHAPED SOLID COMPONENTS.
- PROCESS CAPACITY TO PRODUCE COMPLEXLY-SHAPED TUBULAR AS WELL AS SOLID COMPONENTS.
- PROCESS WITH CAPACITY TO PRODUCE COMPLEXLY-SHAPED TUBES WITH VERY LIMITED INTERNAL FEATURES.
- PROCESS WITH CAPACITY TO PRODUCE COMPLEXLY-SHAPED TUBES WITH EXTENSIVE INTERNAL FEATURES.
- PROCESS WITH NO CAPACITY TO PRODUCE COMPLEXLY-SHAPED SOLID OR TUBULAR COMPONENTS.

FIG. 8B



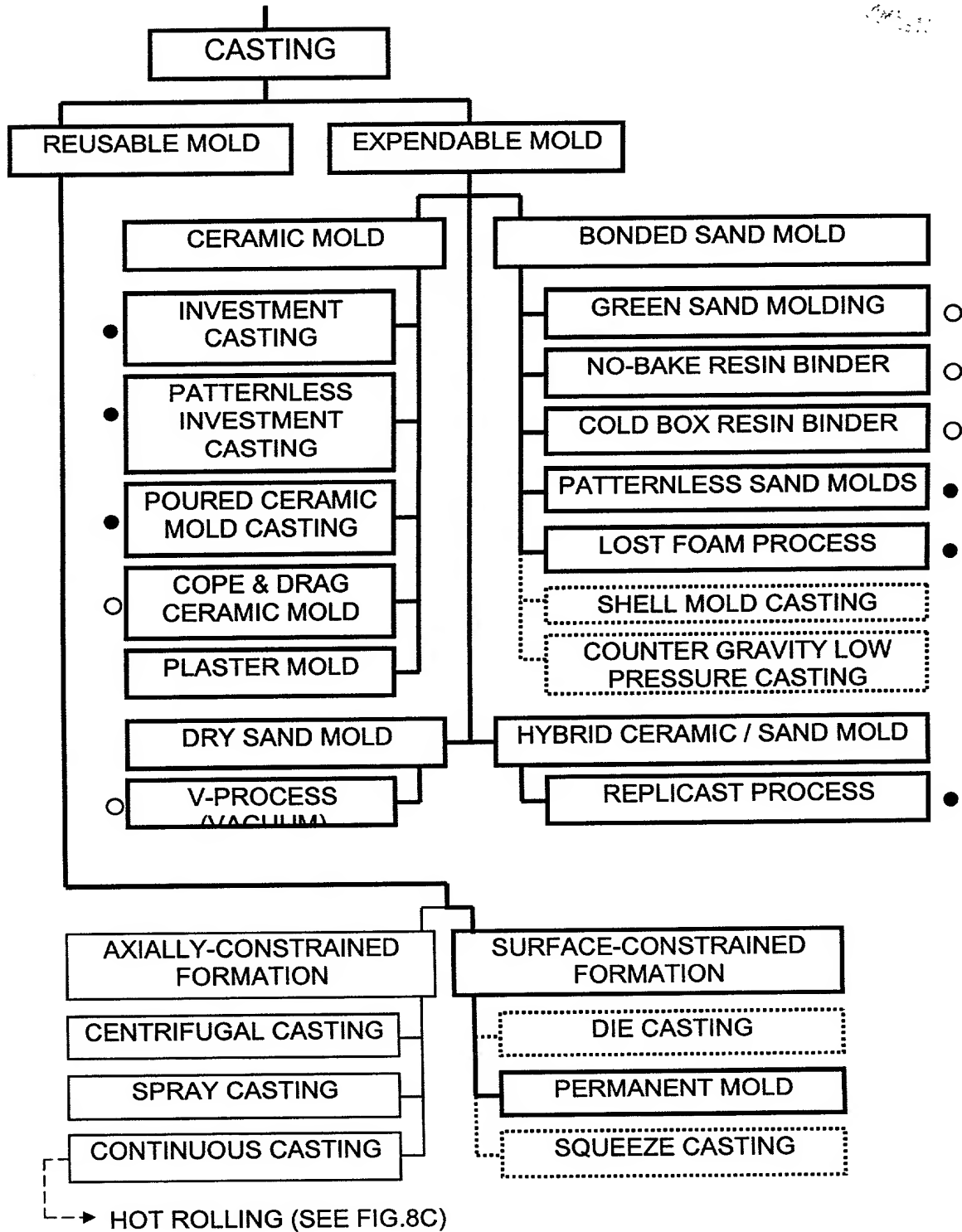
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FIG. 8C



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FIG. 8D



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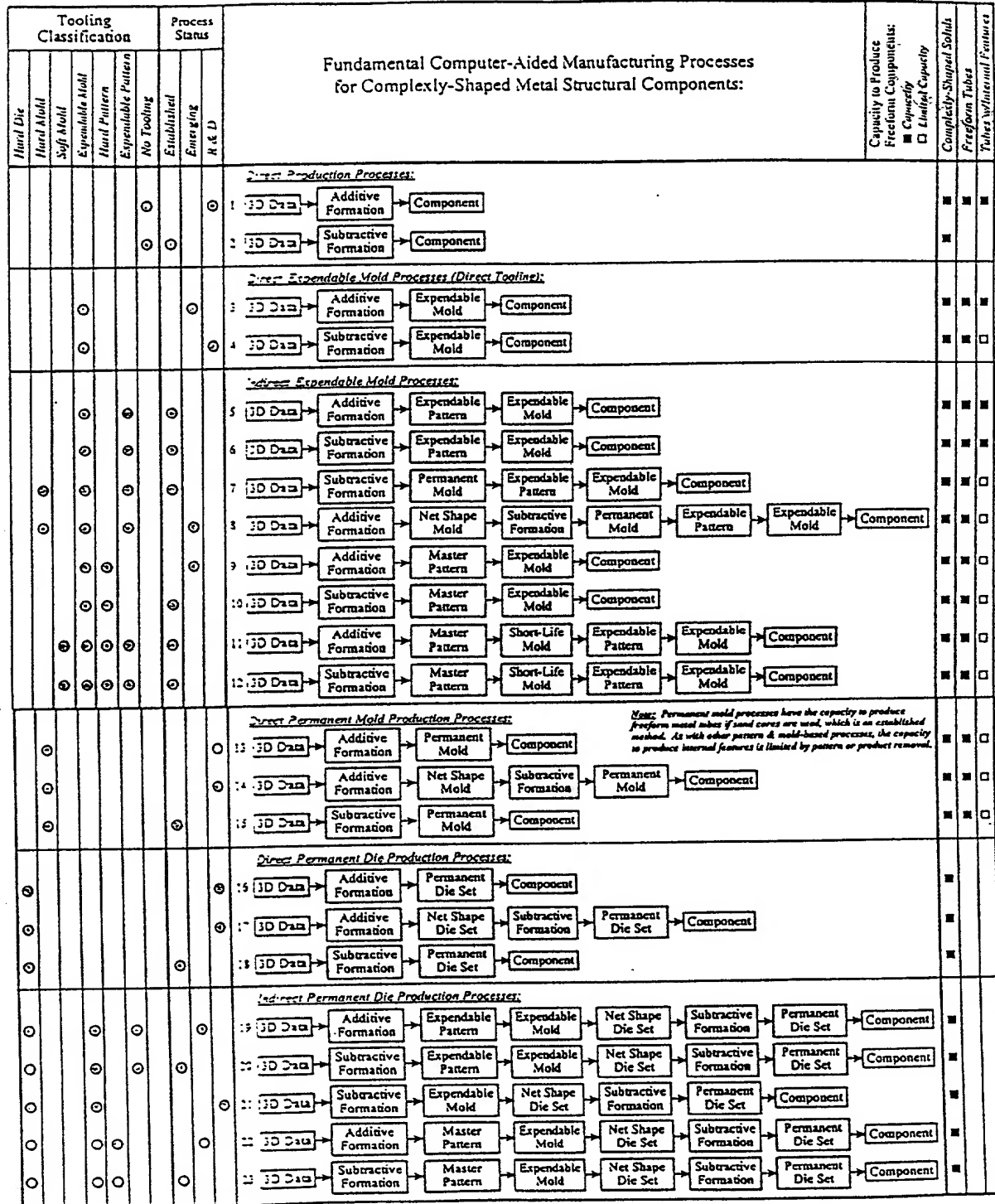


FIG. 9

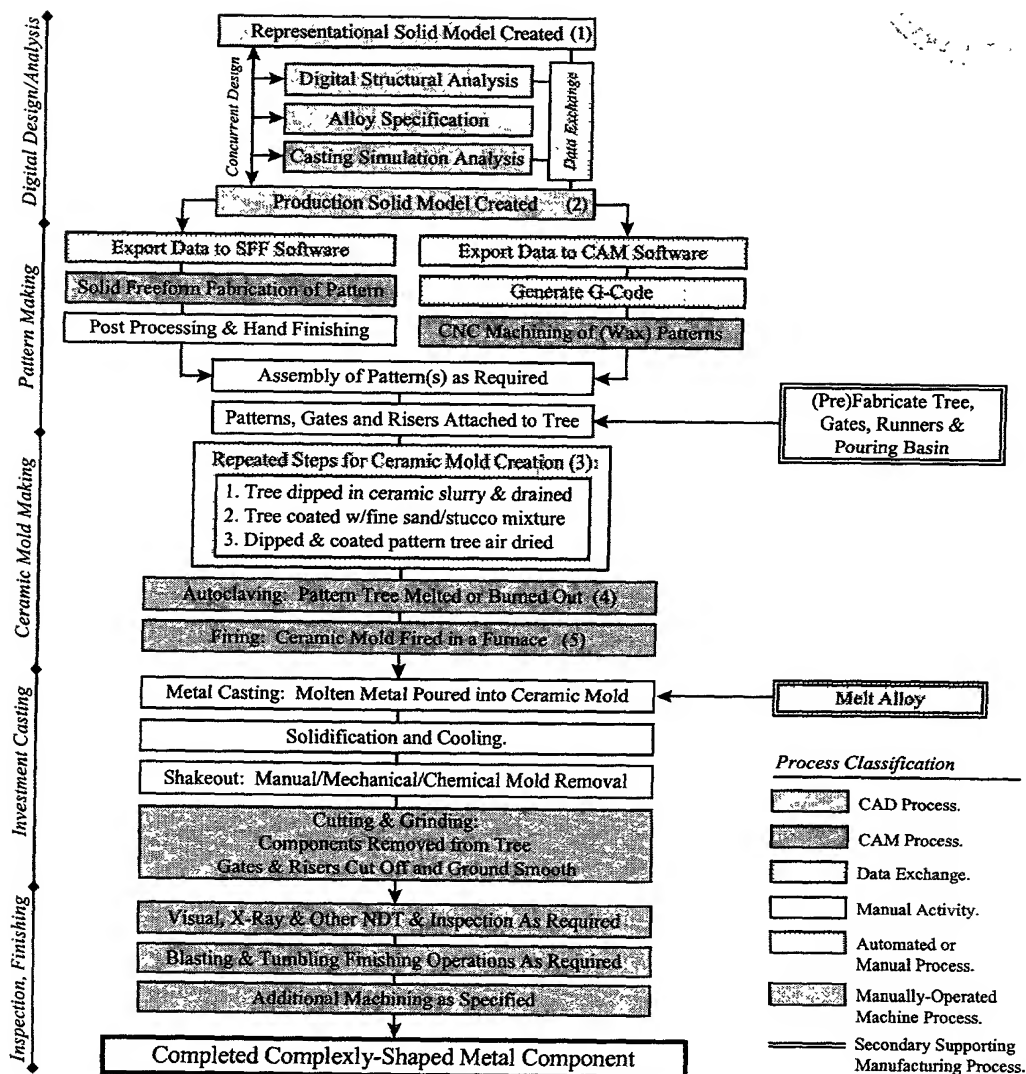


FIG. 10

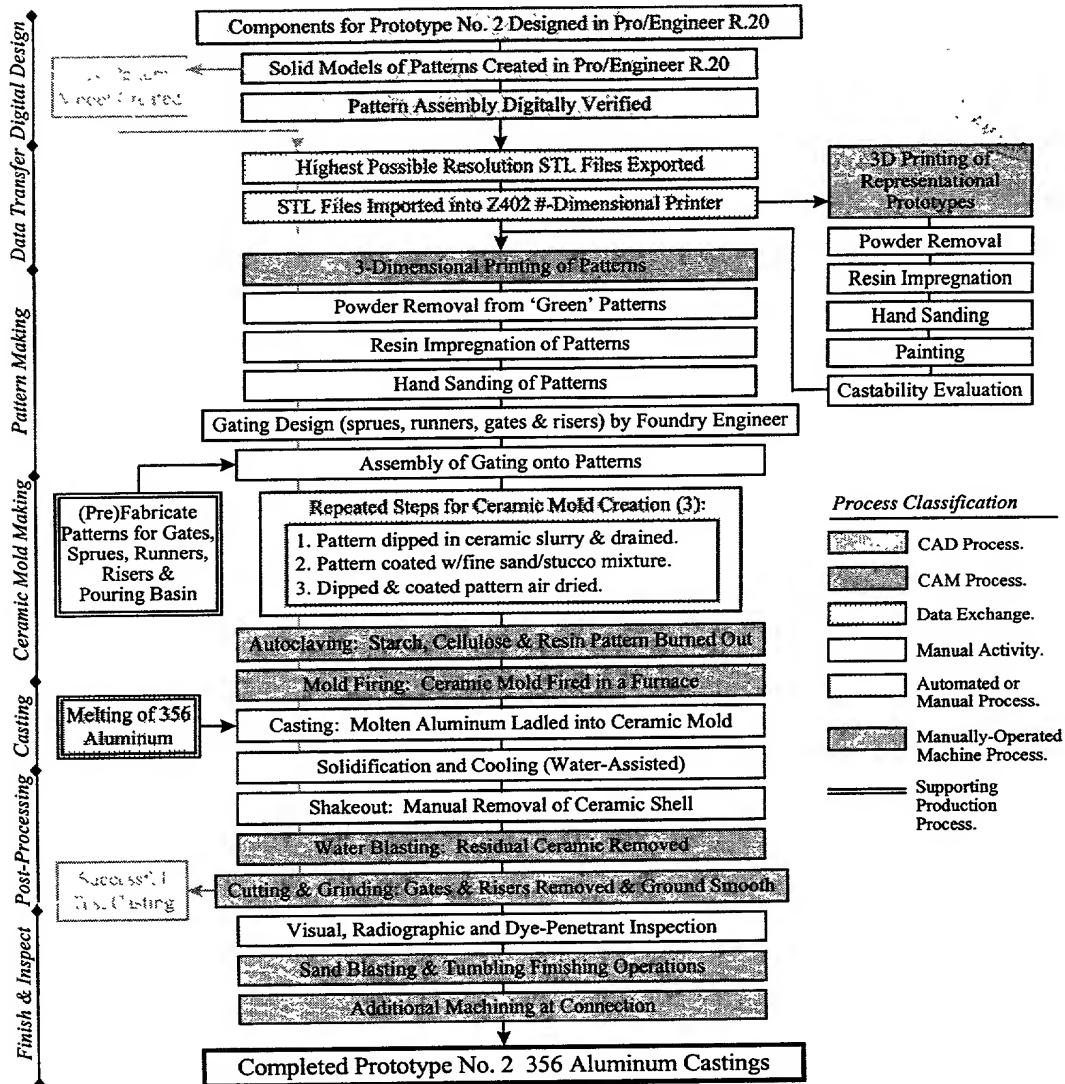


FIG. 11

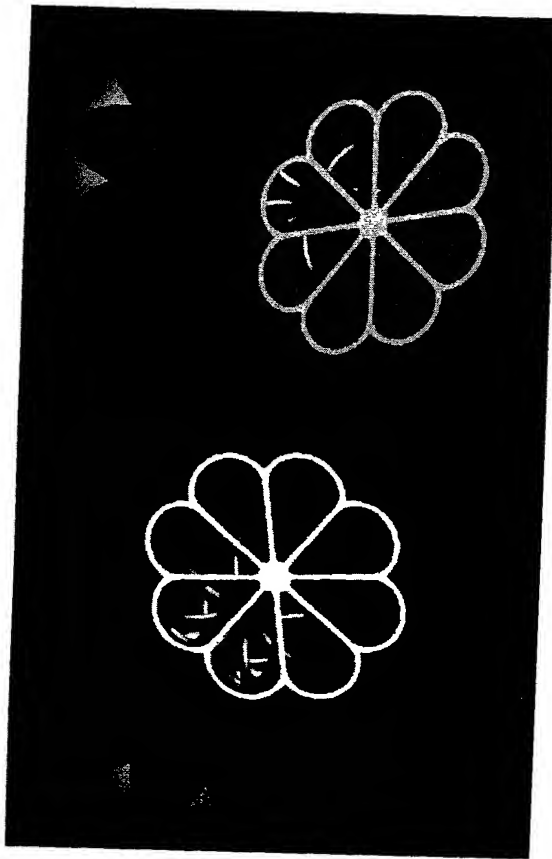


FIG. 12

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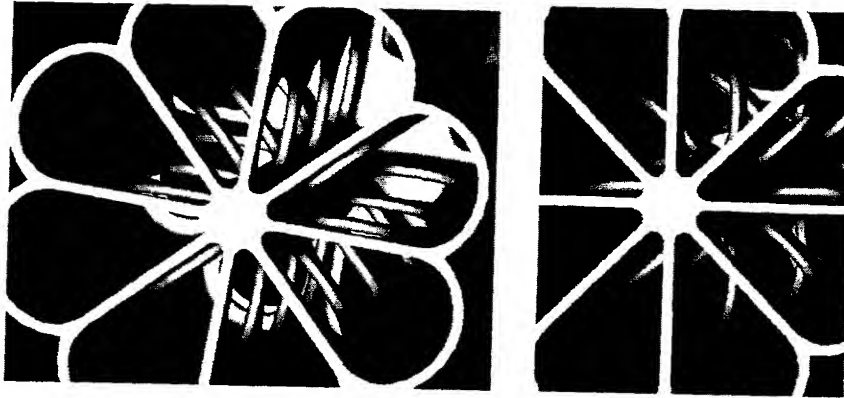


FIG. 13

10021930.060402

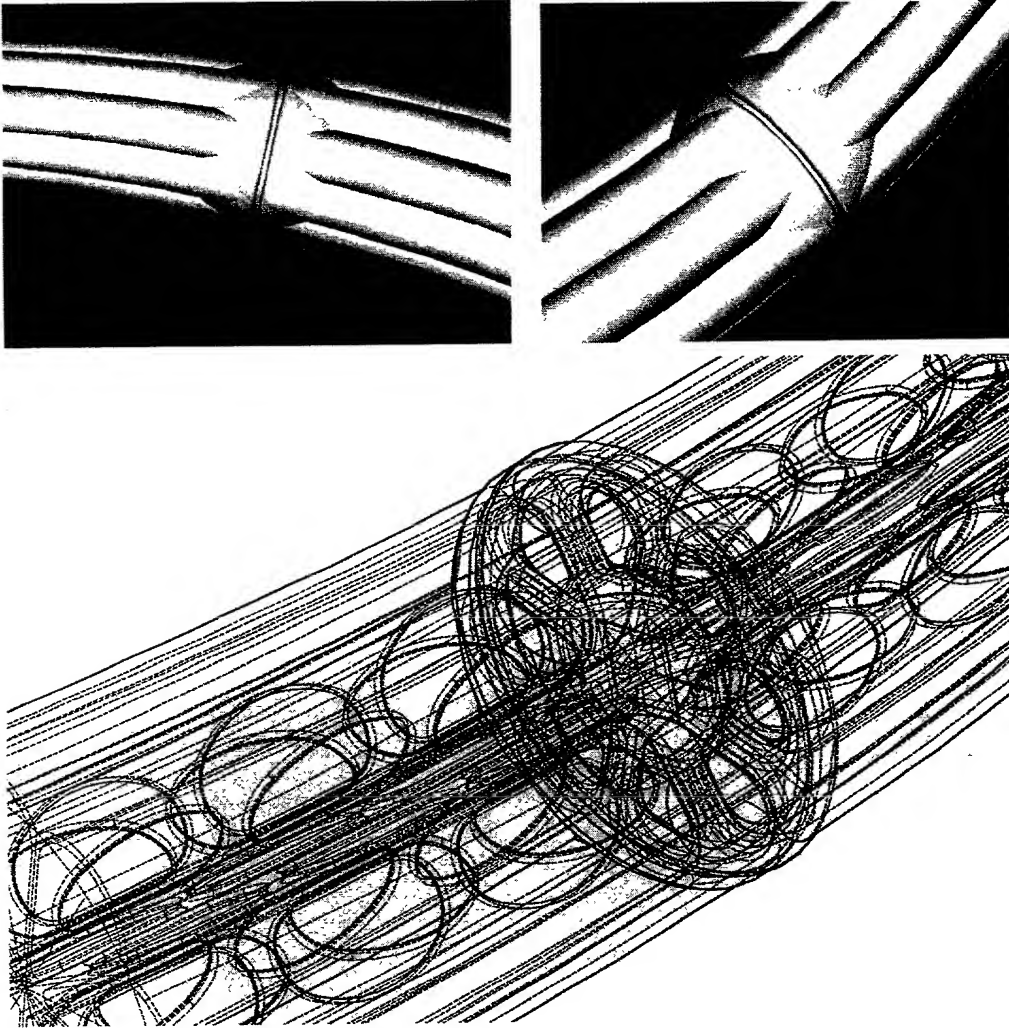
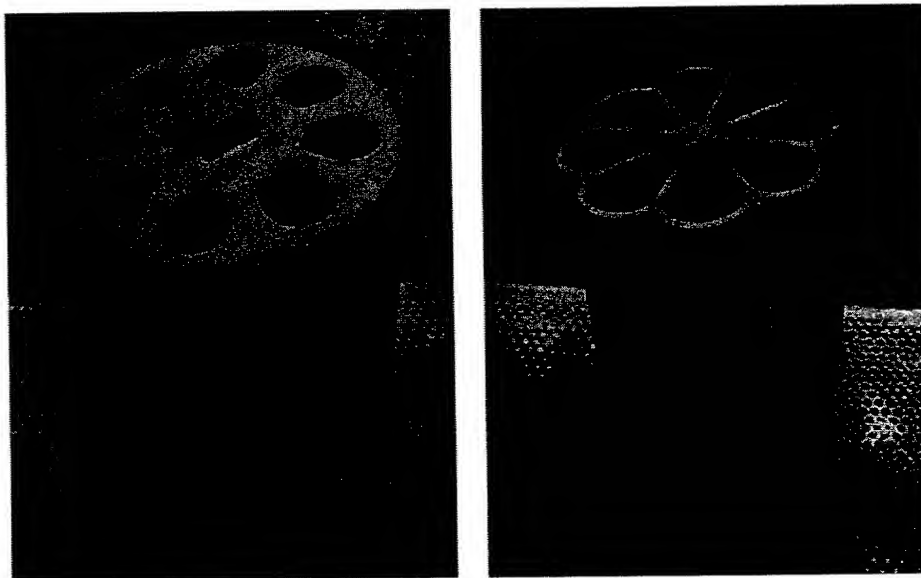
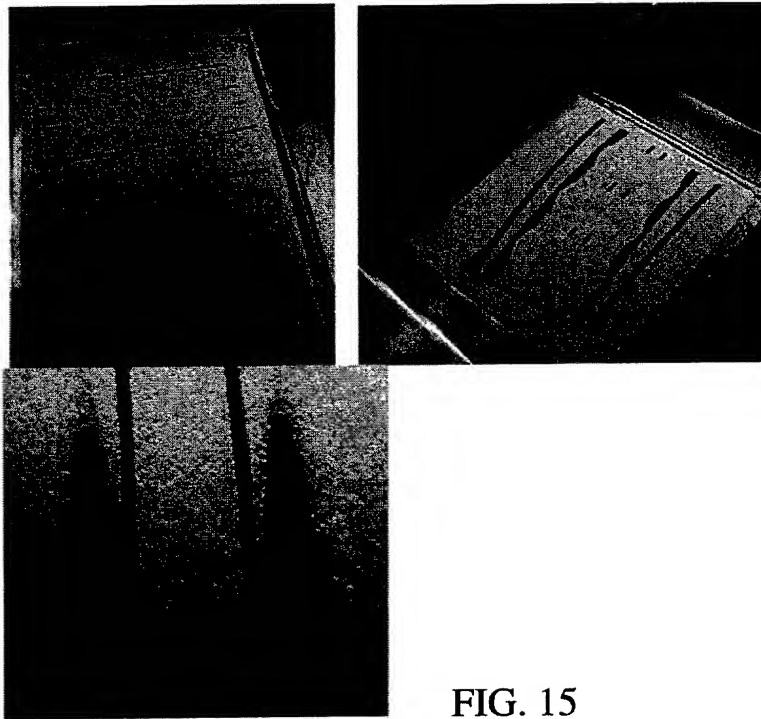


FIG. 14

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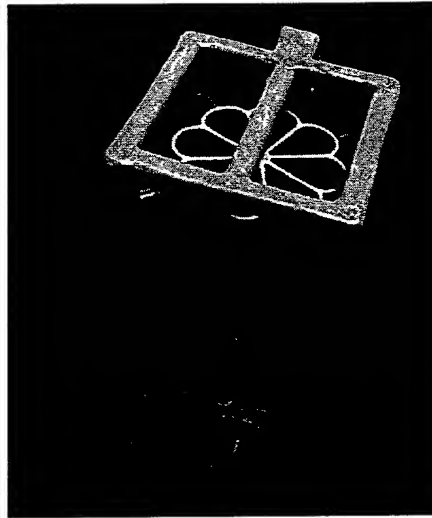
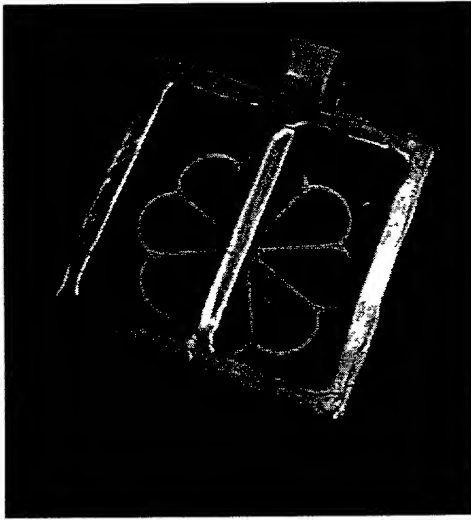


FIG. 17

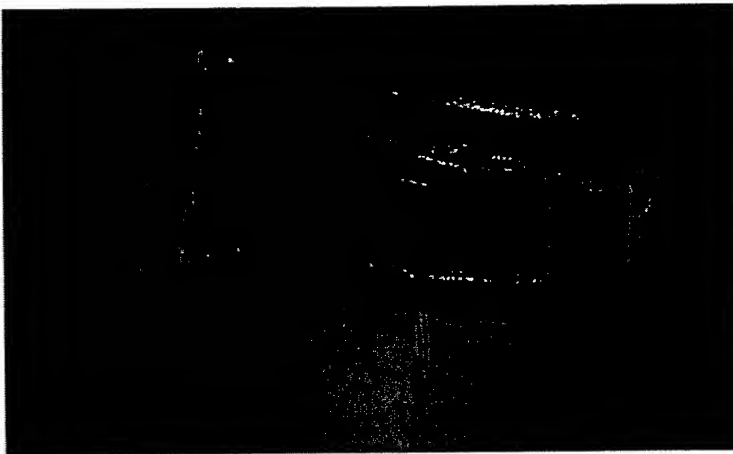


FIG. 18

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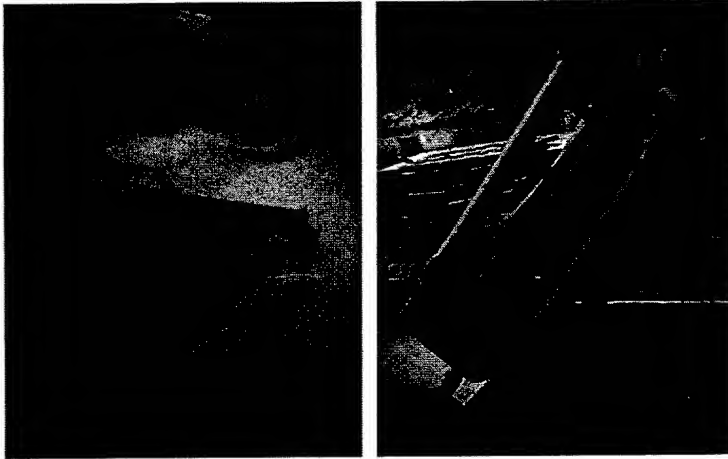


FIG. 19

10021930.060402

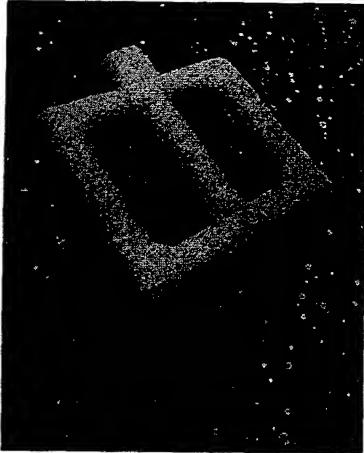
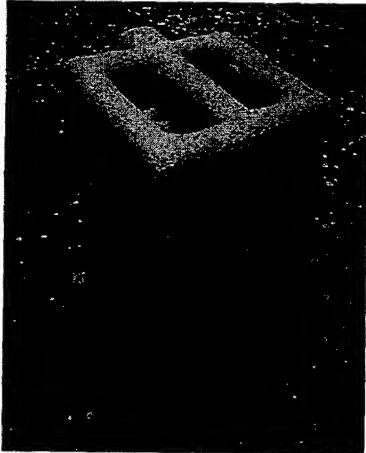
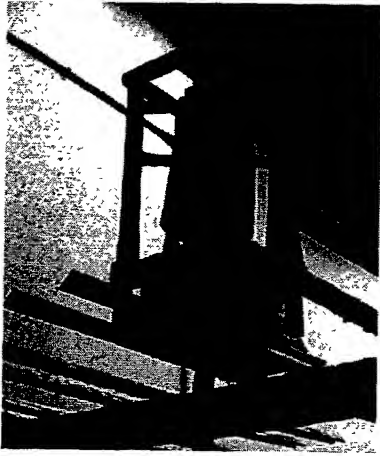


FIG. 20

10021930.060402

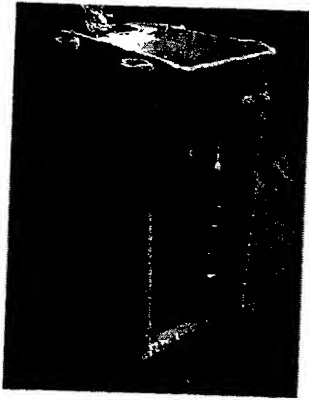


FIG. 21



FIG. 22



FIG. 23

204090-06612001

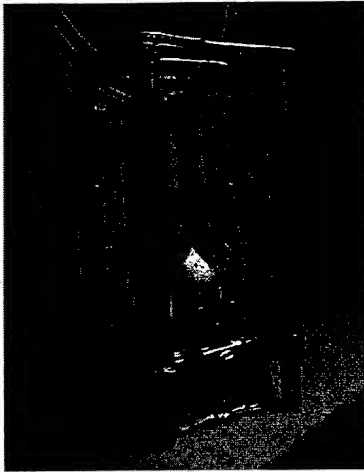


FIG. 24

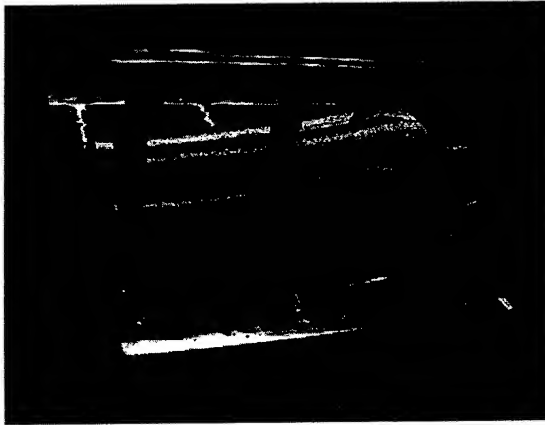


FIG. 25

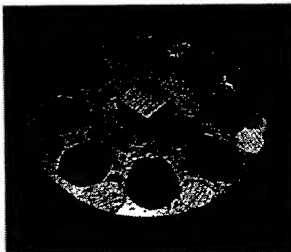


FIG. 26

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FIG. 27



FIG. 28

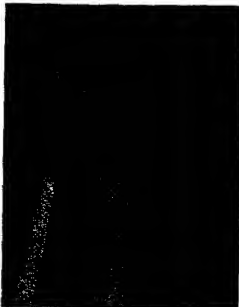


FIG. 29

204090-06542001

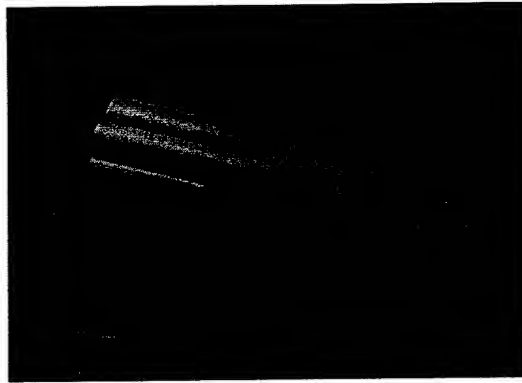
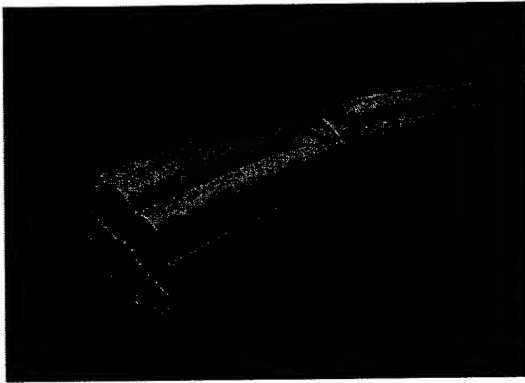
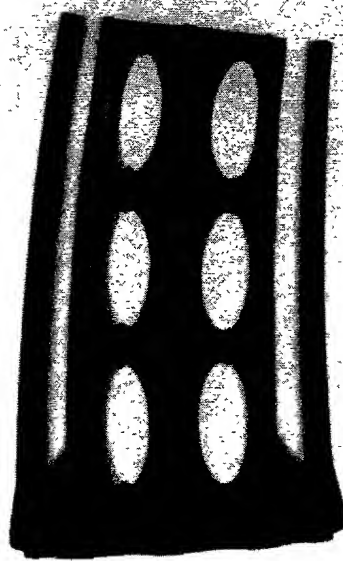
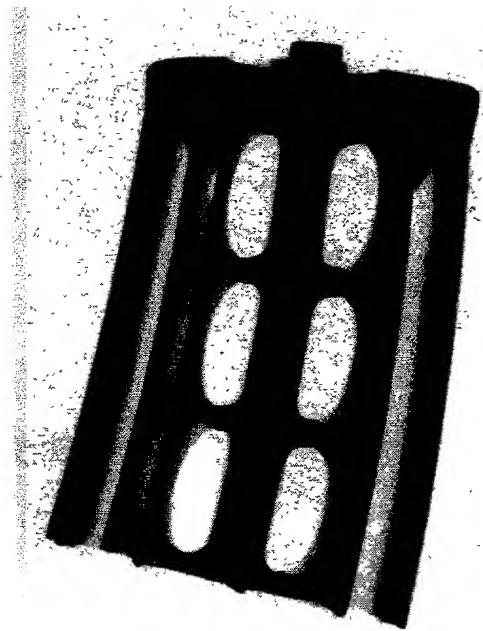


FIG. 30



31A

31B

FIG. 31

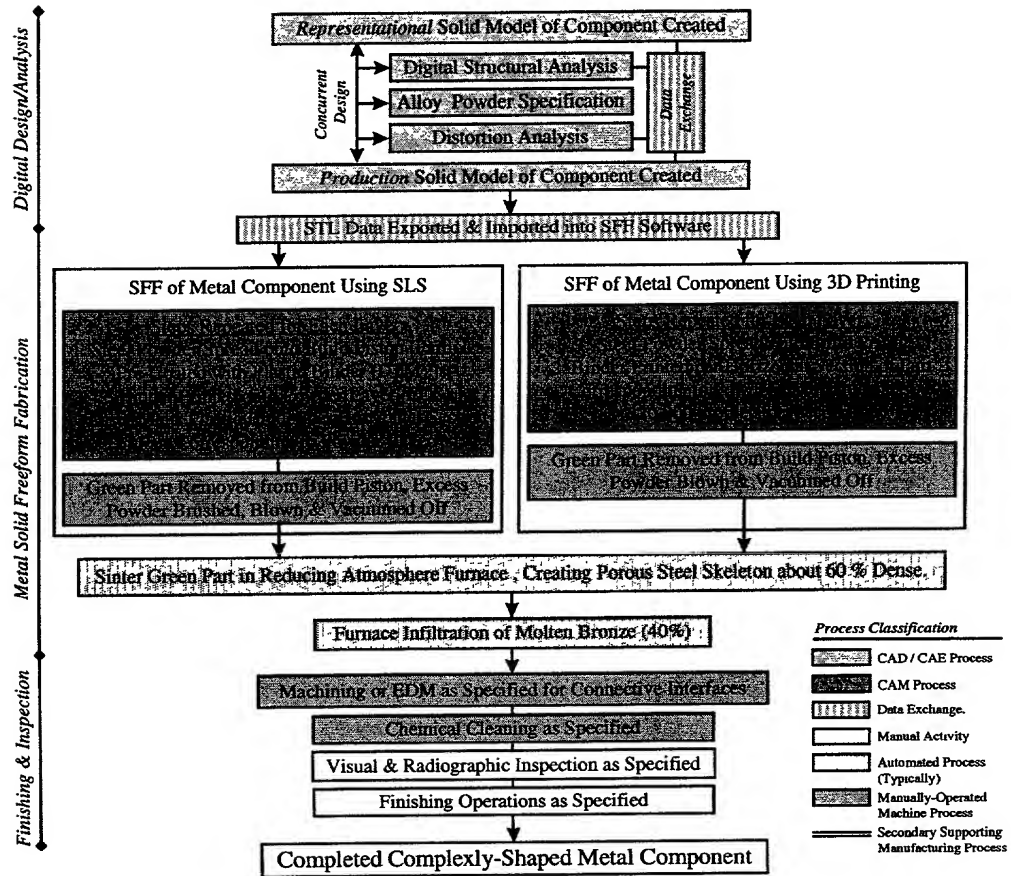


FIG. 32